

PRODUCT SPECIFICATIONS SHEET

<u>CAT NO.</u>	<u>PRODUCT NAME</u>
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10-4202	Liquid Solder Flux
10-4216	

DESCRIPTION:

A non-activated rosin flux that can be used for critical electronic assemblies. Liquid Solder Flux has low solid content and low surface tension.

GC non-activated rosin fluxes are classified as Type ROLO under IPC ANSI/J-STD-004 Joint Industry Standard. Under the older MIL-F-14256, these fluxes were QPL approved as Type R.

TYPICAL PROPERTIES:

Color	Clear
Specific Gravity @75F	0.880
Solids Content %	40
Water Extract Resistivity	300K
Flash Point	65F

SOLVENT:

Alcohol. To remove dried residues use warm water @ 125-150°F.

SHELF LIFE, CLOSED CONTAINERS:

36 months