SAFETY DATA SHEET

Product Name: WATER REMOVABLE SOLDERING PASTE

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION
Product Type: Solder Flux
Product Name: WATER REMOVABLE SOLDERING PASTE
Part Number(s): 10-202

Emergency Contact: Chemtrec
Phone: (800) 424-9300

SECTION 2: HAZARD IDENTIFICATION

GHS Classification:
Acute Tox. 4 *
Skin Corr. 1B
Aq. Acute 1
Aq. Chronic 1
Repro 2
Eye Irrit. 2

GHS Label Elements:

CITRIC ACID & NONYLPHENOL
DANGER

H Codes: H302, H314, H319, H410, H335, H361fd
Harmful if swallowed
May cause respiratory irritation
May be harmful in contact with skin
Suspected of damaging fertility
Toxic to aquatic life with long lasting effects

P Codes:
Avoid breathing dust/mist/vapors/fumes/spray. Do not get in eyes, on skin, or on clothing. Use in a well ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation use respiratory protection. Do not breathe dust/fume/gas/mist/vapor/spray. Do not eat, drink or smoke when using this product. IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Immediately call a POISON CENTER/Doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical advice/attention if you feel unwell. IF INHALED: Remove victim to to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call POISON CENTER/Doctor. Wash thoroughly after use. Wash contaminated clothing before reuse. Store in a closed compatible container in cool dry place. Avoid release to the environment. Dispose of contents/container in accordance with specified local/regional/national/international regulations for disposal. Keep out of the reach of children. Read label and SDS prior to use.
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SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>CAS #</th>
<th>OSHA TWA</th>
<th>ACIGH TWA</th>
<th>Other limits</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nonylphenol</td>
<td>9016-45-9</td>
<td>NE</td>
<td>NE</td>
<td>NE</td>
<td>NE</td>
</tr>
</tbody>
</table>

Only those ingredients listed in this section have been determined to be hazardous as defined in 29CFR 1910.1200. An ingredient marked with an asterisk(*) is also listed in 29CFR 1910.1200(D) #4 as a known or suspected cancer hazard.

+ denotes a chemical regulated as toxic by the Environmental Protection Agency (EPA) as outlined in 40CFR Part 372 (section 313)

SECTION 4: FIRST AID MEASURES

**Signs and symptoms of exposure:** Inhalation-Nose & throat irritation, headache, dizziness, difficulty breathing, coughing. Ingestion-nausea, vomiting, cramps. Skin-redness, burning, rash, dryness. Eye-redness, burning, tearing, blurred vision.

**Medical conditions aggravated by exposure:** Skin, kidney and respiratory conditions.

**Emergency first aid procedures:**
Skin: Flush with water immediately - Seek medical attention if necessary
Eyes: Flush with water for 15 minutes - Seek medical attention
Ingestion: DO NOT induce vomiting, drink large amounts of water - seek medical attention. Never give anything by mouth to an unconscious person
Inhalation: Remove to fresh air. Support respiration if required - Seek medical attention

SECTION 5: FIRE FIGHTING MEASURES

**Extinguishing media:** dry chemical.
**Special fire fighting procedures:** use self sustaining respiratory suit.
**Unusual Fire and Explosion Hazards:** May release hydrochloric acid, chlorine, hydrocarbons.

SECTION 6: ACCIDENTAL RELEASE MEASURES

**Methods and materials:** Flush into chemical sewer or soak up with a suitable absorbent. Wear adequate protection as described in section 8.
**Environmental Precautions:** Avoid release to the environment. Collect spillage.

SECTION 7: HANDLING & STORAGE

Wash thoroughly after use. Wash contaminated clothing before reuse. Store in a closed corrosive resistant container, with corrosive resistant liner, in cool dry place. Keep out of the reach of children. Read label and SDS prior to use.
SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limit Values: See section 3.
Respiratory Protection (type): Organic vapor/Acid mask required for fumes above TWA.
Ventilation: Local Exhaust preferred Special: NE
Mechanical: OK Other: NE
Protective Gloves: plastic or rubber Eye Protection: Goggles or face shield
Other Protective Clothing or Equipment: as required to avoid contact.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point: 500 F Specific Gravity: 1.10
Vapor Pressure (mm Hg): NE Melting Point: NE
Vapor Density: NE Evaporation Rate: <1 (butyl acetate=1)
Solubility in water: near 100% pH: NE
Flash Point: 400 F (TOC) Flammable Limits: lel: NE uel: NE
Appearance and odor: White paste, odorless.

SECTION 10: STABILITY AND REACTIVITY

Stability : STABLE Conditions to avoid : none

Incompatibility (materials to avoid): strong bases & acids, oxidizers, sulfides, halogens.
Hazardous Decomposition or Byproducts (incomplete combustion): Hydrochloric acid, chlorine, hydrocarbons.
Hazardous Polymerization: WILL NOT OCCUR Conditions to avoid: none

SECTION 11: TOXICOLOGICAL INFORMATION

Routes of entry: Inhalation: yes Skin: yes Ingestion: yes

Health Hazards (acute and chronic): Transient skin, eye and respiratory tract irritation may occur with fume or product contact. Inhalation may result in transient irritation. Ingestion toxicity is low, LD50 (rat) > 500 mg/kg. Ingestion of very large amounts may result in gastric discomfort. Chronic hazards associated with gross over exposure include respiratory inflammation from inhalation, and gastro intestinal, liver, kidney effects from ingestion. Studies show that health risks vary by individual. Minimize exposure as a precaution.

Carcinogenicity: not determined NPT? no IARC Monographs? no

SECTION 12: ECOLOGICAL INFORMATION

Toxicity: NE Bio-accumulative Potential: NE Persistence & Degradability: NE
PBT & vPvB Assessment: NE Mobility in Soil: NE
Persistence & Degradability: NE Other Adverse Effects: NE
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SECTION 13: DISPOSAL CONSIDERATIONS
Waste Disposal Method: dispose of in accordance with all local state and federal regulations
Other Precautions: Avoid skin & eye contact, inhalation & ingestion of fumes and material. Wash contaminated clothing before reuse. Keep away from children.

SECTION 14: TRANSPORT INFORMATION
DOT Classification: Non-Hazardous
Marine Pollutant: NE

SECTION 15: REGULATORY INFORMATION
NFPA Classification (NFPA 325M,8th edition)(Health, Flammability, Reactivity): 1-1-0
This product contains components known to the state of California to cause cancer or reproductive harm.

SECTION 16: OTHER INFORMATION
NE = not established NA = not applicable

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