

SAFETY DATA SHEET

Complies with OSHA Hazard Communication Standard 29 CFR 1910.1200

Product Name: PRINT KOTE CONFORMAL COATING**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**Product Type: Silicone Resin Solution
Product Name: **Print Kote Conformal Coating**
Part Number(s): **22-203****Emergency Contact: Chemtrec**
Phone: (800) 424-9300**SECTION 2. HAZARDS IDENTIFICATION**Flammable liquids - Category 2
Skin sensitisation - Category 1
Reproductive toxicity - Category 2
Specific target organ toxicity - repeated exposure - Category 2 - Inhalation**Label elements**
Hazard pictogramsSignal word: **DANGER!****Hazards**Highly flammable liquid and vapour.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.
May cause damage to organs (Nervous system) through prolonged or repeated exposure if inhaled.**Precautionary statements****Prevention**Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical, ventilating or lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe spray.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection and/or face protection.



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SECTION 2. HAZARDS IDENTIFICATION (CONTINUED)

Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

IF exposed or concerned: Get medical advice/ attention.

If skin irritation or rash occurs: Get medical advice/ attention.

Wash contaminated clothing before reuse.

In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage

Store in a well-ventilated place. Keep cool.

Store locked up.

Disposal

Dispose of contents and/or container to an approved waste disposal plant.

Other hazards

Static-accumulating flammable liquid.

SECTION 3. COMPOSITION / INFORMATION OF INGREDIENTS

Chemical nature: Silicone resin solution

This product is a mixture.

| Component | CASRN | Concentration |
|------------------------|-----------|---------------------|
| Octamethyltrisiloxane | 107-51-7 | >= 63.0 - <= 77.0 % |
| Toluene | 108-88-3 | >= 2.6 - <= 3.5 % |
| Methyltrimethoxysilane | 1185-55-3 | >= 1.8 - <= 2.4 % |

SECTION 4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.



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SECTION 4. FIRST AID MEASURES (CONTINUED)

Inhalation: Move person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation or rash occurs. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: Rinse mouth with water. No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure if inhaled.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. Alcohol consumed before or after exposure may increase adverse effects. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

SECTION 5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Dry chemical. Dry sand.

Unsuitable extinguishing media: High volume water jet. Do not use direct water stream..



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SECTION 5. FIREFIGHTING MEASURES (CONTINUED)

Special hazards arising from the substance or mixture

Hazardous combustion products: Silicon oxides. Carbon oxides. Formaldehyde.

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance.

Exposure to combustion products may be a hazard to health. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9. Flammable mixtures may exist within the vapor space of containers at room temperature. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat. Fire burns more vigorously than would be expected. Vapours may form explosive mixtures with air.

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers. Evacuate area.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Ventilate the area. Use personal protective equipment. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Ground and bond all containers and handling equipment. Vapor explosion hazard. Keep out of sewers. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.



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SECTION 6. ACCIDENTAL RELEASE MEASURES (CONTINUED)

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide diking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur. See sections: 7, 8, 11, 12 and 13.

SECTION 7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Avoid inhalation of vapour or mist. Avoid contact with eyes. Do not swallow. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases. Unsuitable materials for containers: None known.



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SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

| Component | Regulation | Type of listing | Value |
|------------------------|--|-----------------|-------------------------------|
| Octamethyltrisiloxane | Dow IHG | TWA | 20 ppm |
| Toluene | ACGIH | TWA | 20 ppm |
| | Further information: Ototoxicant; A4: Not classifiable as a human carcinogen | | |
| | OSHA Z-2 | TWA | 200 ppm |
| | OSHA Z-2 | CEIL | 300 ppm |
| | OSHA Z-2 | Peak | 500 ppm |
| Methyltrimethoxysilane | Dow IHG | TWA | 7.5 ppm |
| | Further information: Skin Sensitizer | | |
| Methanol | ACGIH | TWA | 200 ppm |
| | Further information: Skin: Danger of cutaneous absorption | | |
| | ACGIH | STEL | 250 ppm |
| | Further information: Skin: Danger of cutaneous absorption | | |
| | OSHA Z-1 | TWA | 260 mg/m ³ 200 ppm |

The following substance(s), which have Occupational Exposure Limit(s) (OEL), may be formed during handling or processing: Methanol.

Biological occupational exposure limits

| Components | CAS-No. | Control parameters | Biological specimen | Sampling time | Permissible concentration | Basis |
|------------|----------|--------------------|---------------------|--|---------------------------|--------------|
| Toluene | 108-88-3 | Toluene | In blood | Prior to last shift of workweek | 0.02 mg/l | ACGIH BEI |
| | | Toluene | Urine | End of shift (As soon as possible after exposure ceases) | 0.03 mg/l | ACGIH BEI |

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SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION (CONTINUED)

| | | | | | | |
|----------|---------|----------|-------|--|---------------------|-----------|
| | | o-Cresol | Urine | End of shift (As soon as possible after exposure ceases) | 0.3 mg/g Creatinine | ACGIH BEI |
| Methanol | 67-56-1 | Methanol | Urine | End of shift (As soon as possible after exposure ceases) | 15 mg/l | ACGIH BEI |

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

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Product Name: PRINT KOTE CONFORMAL COATING**SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION (CONTINUED)**

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**Appearance**

| | |
|---|---|
| Physical state | liquid |
| Color | translucent |
| Odor | slight |
| Odor Threshold | No data available |
| pH | Not applicable, substance/mixture is non-soluble (in water) |
| Melting point/range | No data available |
| Freezing point | No data available |
| Boiling point (760 mmHg) | 101 °C (214 °F) |
| Flash point | Seta closed cup 17 °C (63 °F) |
| Evaporation Rate (Butyl Acetate = 1) | No data available |
| Flammability (solid, gas) | Not applicable |
| Lower explosion limit | No data available |
| Upper explosion limit | No data available |
| Vapor Pressure | No data available |
| Relative Vapor Density (air = 1) | No data available |
| Relative Density (water = 1) | 0.9 |
| Water solubility | insoluble |
| Partition coefficient: n-octanol/water | No data available |
| Auto-ignition temperature | No data available |
| Decomposition temperature | No data available |
| Kinematic Viscosity | 350 cSt at 25 °C (77 °F) |
| Explosive properties | Not explosive |
| Oxidizing properties | The substance or mixture is not classified as oxidizing. |
| Liquid Density | 0.9 g/cm ³ |
| Molecular weight | No data available |
| Particle size | Not applicable |

NOTE: The physical data presented above are typical values and should not be construed as a specification.



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SECTION 10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapors may form explosive mixture with air. Highly flammable liquid and vapor.

Conditions to avoid: Avoid static discharge. Heat, flames and sparks.

Incompatible materials: Avoid contact with oxidizing materials.

Hazardous decomposition products:

Decomposition products can include and are not limited to: Methanol. Formaldehyde. Benzene.

SECTION 11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Not classified based on available information.

Acute oral toxicity

Information for the Product:

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

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SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

Based on information for component(s):
LD50, > 5,000 mg/kg Estimated.

Information for components:

Octamethyltrisiloxane

LD50, Rat, female, > 2,000 mg/kg No deaths occurred at this concentration.

Toluene

LD50, Rat, 5,580 mg/kg

Methyltrimethoxysilane

LD50, Rat, male and female, 11,685 mg/kg

This substance may hydrolyze to release Methanol. Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

Acute dermal toxicity

Information for the Product:

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, > 2,000 mg/kg Estimated.

Information for components:

Octamethyltrisiloxane

LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Toluene

LD50, Rabbit, 12,267 mg/kg

Methyltrimethoxysilane

LD50, Rabbit, male and female, > 9,500 mg/kg OECD 402 or equivalent

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SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

This substance may hydrolyze to release Methanol. Effects of methanol are the same as observed via oral and inhalation exposure and include central nervous system (CNS) depression, visual impairment up to blindness, metabolic acidosis, with effects on organ systems such as liver, kidneys and heart, even death.

Acute inhalation toxicity

Information for the Product:

No adverse effects are anticipated from single exposure to mist. Excessive exposure may cause: Respiratory irritation Central nervous system depression Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Alcohol consumption and exertion may increase the adverse effects of toluene.

As product: The LC50 has not been determined.

Information for components:

Octamethyltrisiloxane

LC50, Rat, male and female, 4 Hour, vapour, > 22.6 mg/l No deaths occurred at this concentration.

Toluene

LC50, Rat, male, 4 Hour, vapour, 25.7 mg/l

LC50, Rat, female, 4 Hour, vapour, 30 mg/l

Methyltrimethoxysilane

LC50, Rat, male and female, 6 Hour, vapour, > 7605 ppm OECD Test Guideline 403

This substance may hydrolyze to release Methanol. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death.

Skin corrosion/irritation

Not classified based on available information.



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SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

Information for the Product:

Based on information for component(s):
Brief contact may cause slight skin irritation with local redness.
Prolonged contact may cause moderate skin irritation with local redness.
May cause drying and flaking of the skin.

Information for components:

Octamethyltrisiloxane

Brief contact is essentially nonirritating to skin.

Toluene

Brief contact may cause slight skin irritation with local redness.
Prolonged contact may cause moderate skin irritation with local redness.
May cause drying and flaking of the skin.

Methyltrimethoxysilane

Brief contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

Not classified based on available information.

Information for the Product:

Based on information for component(s):
May cause slight eye irritation.
May cause slight temporary corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.
Vapor may cause lacrimation (tears).

Information for components:

Octamethyltrisiloxane

May cause slight temporary eye irritation.
Corneal injury is unlikely.

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Product Name: PRINT KOTE CONFORMAL COATING**SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)****Toluene**

May cause slight eye irritation.

May cause slight temporary corneal injury.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Vapor may cause lacrimation (tears).

Methyltrimethoxysilane

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Sensitization**For skin sensitization:**

May cause an allergic skin reaction.

For respiratory sensitization:

Not classified based on available information.

Information for the Product:

For skin sensitization:

Contains component(s) which have caused allergic skin sensitization in guinea pigs.

For respiratory sensitization:

No relevant information found.

Information for components:**Octamethyltrisiloxane**

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Toluene

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

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SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

Methyltrimethoxysilane

For skin sensitization:

Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Octamethyltrisiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Toluene

May cause drowsiness or dizziness.

Route of Exposure: Inhalation

Target Organs: Central nervous system

Methyltrimethoxysilane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Not classified based on available information.

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

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SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

Octamethyltrisiloxane

Based on available information, aspiration hazard could not be determined.

Toluene

May be fatal if swallowed and enters airways.

Methyltrimethoxysilane

Material is not classified as an aspiration hazard based on insufficient data, however materials with low viscosity may be aspirated into the lungs during ingestion or vomiting.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

May cause damage to organs (Nervous system) through prolonged or repeated exposure if inhaled.

Information for the Product:

Product test data not available.

Information for components:

Octamethyltrisiloxane

In animals, effects have been reported on the following organs:

Liver

This material contains octamethyltrisiloxane (L3). Repeated inhalation exposure in rats to L3 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Toluene

In animals, effects have been reported on the following organs:

Central nervous system.

Excessive exposure may cause neurologic signs and symptoms.

Toluene has caused hearing loss in laboratory animals upon exposure to high concentrations.

Intentional misuse by deliberately inhaling toluene may cause nervous system damage, hearing loss, liver and kidney effects and death.

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Product Name: PRINT KOTE CONFORMAL COATING**SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)****Methyltrimethoxysilane**

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:**Octamethyltrisiloxane**

Did not cause cancer in laboratory animals.

Toluene

Did not cause cancer in laboratory animals.

Methyltrimethoxysilane

No relevant data found.

Teratogenicity

Suspected of damaging fertility or the unborn child.

Information for the Product:

Product test data not available.

Information for components:**Octamethyltrisiloxane**

Did not cause birth defects or any other fetal effects in laboratory animals.

Toluene

In laboratory animals, toluene has been toxic to the fetus at doses toxic to the mother; it has caused birth defects in mice when administered orally, but not by inhalation.

Methyltrimethoxysilane

Did not cause birth defects or any other fetal effects in laboratory animals.

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Product Name: PRINT KOTE CONFORMAL COATING

SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

Information for the Product:

Product test data not available.

Information for components:

Octamethyltrisiloxane

In animal studies, did not interfere with fertility. In animal studies, did not interfere with reproduction.

Toluene

In animal studies, did not interfere with reproduction.

Methyltrimethoxysilane

In animal studies, did not interfere with reproduction.

Mutagenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Octamethyltrisiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Toluene

The majority and most reliable of the many genetic toxicity studies on toluene, both in vitro and in animals, indicate that it is not genetically toxic.

Methyltrimethoxysilane

In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.

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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Octamethyltrisiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), flow-through test, 96 Hour, > 0.0191 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 0.02 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

EC50, Pseudokirchneriella subcapitata (green algae), static test, 72 Hour, Growth rate inhibition, > 0.0094 mg/l, OECD Test Guideline 201

Toxicity to bacteria

For similar material(s):

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline 209

Chronic toxicity to fish

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, > 0.027 mg/l

Chronic toxicity to aquatic invertebrates

No toxicity at the limit of solubility

NOEC, Daphnia magna (Water flea), flow-through test, 21 d, > 0.015 mg/l

Toluene

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 5.8 mg/l

Acute toxicity to aquatic invertebrates

LC50, water flea Ceriodaphnia dubia, semi-static test, 48 Hour, 3.78 mg/l

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Product Name: PRINT KOTE CONFORMAL COATING**SECTION 12. ECOLOGICAL INFORMATION (CONTINUED)****Acute toxicity to algae/aquatic plants**

EbC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Biomass, 12.5 mg/l, OECD Test Guideline 201

Toxicity to bacteria

IC50, Bacteria, 16 Hour, 29 mg/l

Chronic toxicity to fish

NOEC, Fish, flow-through test, 40 d, growth, 1.4 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), 7 d, number of offspring, 0.74 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 150 - 280 mg/kg

Methyltrimethoxysilane**Acute toxicity to fish**Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 110 mg/l, OECD Test Guideline 203 or Equivalent**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 122 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plantsNo toxicity at the limit of solubility
ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 3.6 mg/l, OECD Test Guideline 201
No toxicity at the limit of solubility
NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, >= 3.6 mg/l, OECD Test Guideline 201**Toxicity to bacteria**

EC10, activated sludge, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline 209

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 28 d, number of offspring, >= 10 mg/l

SAFETY DATA SHEET

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Product Name: PRINT KOTE CONFORMAL COATING**SECTION 12. ECOLOGICAL INFORMATION (CONTINUED)****Persistence and degradability****Octamethyltrisiloxane****Biodegradability:** Biodegradation under aerobic laboratory conditions is below detectable limits (BOD20 or BOD28/ThOD < 2.5%).

10-day Window: Not applicable

Biodegradation: 0 %**Exposure time:** 28 d**Method:** OECD Test Guideline 310 or Equivalent**Photodegradation****Atmospheric half-life:** 8.94 d**Method:** Estimated.**Toluene****Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 100 %**Exposure time:** 14 d**Method:** OECD Test Guideline 301C or Equivalent**Theoretical Oxygen Demand:** 3.13 mg/mg Calculated.**Photodegradation****Test Type:** Half-life (indirect photolysis)**Sensitization:** OH radicals**Atmospheric half-life:** 2 d**Method:** Estimated.**Methyltrimethoxysilane****Biodegradability:** Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.**Biodegradation:** 54 %**Exposure time:** 28 d**Method:** Regulation (EC) No. 440/2008, Annex, C.4-A

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SECTION 12. ECOLOGICAL INFORMATION (CONTINUED)

Bioaccumulative potential

Octamethyltrisiloxane

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).**Partition coefficient: n-octanol/water(log Pow):** 5.35 Estimated.**Bioconcentration factor (BCF):** >= 500 Pimephales promelas (fathead minnow) OECD Test Guideline 305

Toluene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).**Partition coefficient: n-octanol/water(log Pow):** 2.73 Measured**Bioconcentration factor (BCF):** 13.2 - 90 Fish Measured

Methyltrimethoxysilane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).**Partition coefficient: n-octanol/water(log Pow):** -0.82 Estimated.

Mobility in soil

Octamethyltrisiloxane

Partition coefficient (Koc): 3179 Estimated.

Toluene

Partition coefficient (Koc): 37 - 178 Estimated.

Methyltrimethoxysilane

No relevant data found.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN mSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, mSDS Section 7 Stability & Reactivity Information, mSDS Section 10 Regulatory Information, mSDS Section 15



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SECTION 13. DISPOSAL CONSIDERATIONS (CONTINUED)

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

SECTION 14. TRANSPORT INFORMATION

DOT

| | |
|-----------------------------|--|
| Proper shipping name | Flammable liquids, n.o.s.(Toluene, Methyltrimethoxysilane) |
| UN number | UN 1993 |
| Class | 3 |
| Packing group | II |
| Reportable Quantity | Toluene |

Classification for SEA transport (IMO-IMDG):

| | |
|---|---|
| Proper shipping name | FLAMMABLE LIQUID, N.O.S.(Toluene, Methyltrimethoxysilane) |
| UN number | UN 1993 |
| Class | 3 |
| Packing group | II |
| Marine pollutant | No |
| Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code | Consult IMO regulations before transporting ocean bulk |

Classification for AIR transport (IATA/ICAO):

| | |
|-----------------------------|---|
| Proper shipping name | Flammable liquid, n.o.s.(Toluene, Methyltrimethoxysilane) |
| UN number | UN 1993 |
| Class | 3 |
| Packing group | II |

This information is not intended to convey all specific regulatory or operational requirements/ information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.



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SECTION 15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)
Hazard not otherwise classified (physical hazards)
Respiratory or skin sensitisation
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

The following components are subject to reporting levels established by SARA Title III, Section 313:

| Components | CASRN |
|------------|----------|
| Toluene | 108-88-3 |

Pennsylvania Right To Know

The following chemicals are listed because of the additional requirements of Pennsylvania law:

| Components | CASRN |
|--|------------|
| Octamethyltrisiloxane | 107-51-7 |
| Dimethyl, methylmethoxy, phenylmethoxy siloxane with methyl and phenyl silsesquioxanes | 68952-93-2 |

| Components | CASRN |
|------------|----------|
| Toluene | 108-88-3 |

California Prop. 65

WARNING: This product can expose you to chemicals including Toluene, Methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.



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SECTION 16. OTHER INFORMATION

Hazard Rating System

NFPA

| Health | Flammability | Instability |
|--------|--------------|-------------|
| 2 | 3 | 0 |

HMIS

| Health | Flammability | Physical Hazard |
|--------|--------------|-----------------|
| 2* | 3 | 0 |

* = Chronic Effects (See Hazards Identification)

Legend

| | |
|-----------|--|
| ACGIH | USA. ACGIH Threshold Limit Values (TLV) |
| ACGIH BEI | ACGIH - Biological Exposure Indices (BEI) |
| CEIL | Acceptable ceiling concentration |
| Dow IHG | Dow Industrial Hygiene Guideline |
| OSHA Z-1 | USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants |
| OSHA Z-2 | USA. Occupational Exposure Limits (OSHA) - Table Z-2 |
| Peak | Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift |
| STEL | Short-term exposure limit |
| TWA | Time weighted average |

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships;



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SECTION 16. OTHER INFORMATION (CONTINUED)

MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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