



**PRODUCT SPECIFICATIONS SHEET**

Dec. 2004

**CAT NO.      PRODUCT NAME**

10-302          Service Cement  
10-310

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**DESCRIPTION:**

A general purpose cement, which is useful in the shop, the industry and for home and hobby use. It forms a strong, hard water-resistant bond, with minimal shrinkage. It is recommended for porous and semi-porous materials but is not recommended for non-porous to non-porous bonds.

**TYPICAL PROPERTIES:**

Color	Clear Lt. Straw
Specific Gravity	.96
Flash Point	-4°F

**INSTRUCTIONS:**

1. Surfaces should be cleaned.
2. Apply with brush.
3. Join parts together with pressure while wet. Can clamp.

**CURE:**

Can be handled after 20-30 minutes. To achieve maximum strength several hours are required.

**SHELF LIFE:**

36 months