

PRODUCT SPECIFICATIONS SHEET

<u>CAT NO.</u>	<u>PRODUCT NAME</u>
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10-354	Rubber to Metal Cement
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DIRECTIONS: Surface must be clean. Remove old adhesive if any, by scraping. For strongest bonds, apply thin coat to both surfaces. Let dry until tacky, then press together. Allow several hours overnight to set.

DESCRIPTION:

Rubber to Metal Cement is a high viscosity black viscous liquid rubber resin cement. It has excellent adhesion to metal, paper, cloth, foam, felt, paperboard, etc. It is recommended for materials such as natural and synthetic rubber, metal, wood and plastic. It yields a tough but flexible adhesive. This cement is a low VOC adhesive.

DIRECTIONS:

It can be applied with various methods, including trowel, brush, squeeze bottle and various types of coating machinery. It has a very fast setup time depending on film thickness, drying conditions and porosity of the substrates.

STORAGE & HANDLING:

For optimum shelf life, store at 60-80°F. Lower temperatures will cause increased viscosity of a temporary nature, whereas higher temperatures may have permanent effect on viscosity.

TYPICAL PROPERTIES:

Type	Rubber Resin
Color	Yellowish/Black Viscous Liquid
Clean Up	Acetone
Flashpoint	-4 F T.C.C.
Weight per gallon, lbs.	7.5 ± 0.1
Specific Gravity	0.90 ± 0.01
Solids content	34 ± 2%
Viscosity, cps (Brookfield Model LVT)	6500-8000 (Spindle #4/60 rpm @ 77°F)

WARNING FLAMMABLE:

Will burn when exposed to spark or any flame source. Use only in a well ventilated area during application and until vapors subside.

All statements, technical information and recommendations contained herein are based on tests we believe to be accurate. The products are sold without warranty expressed or implied. The purchaser should make tests under your own conditions. The purchaser assumes all risk of use or handling, whether or not in accordance with any statements of the supplier. The supplier's liability, if any, for any action arising out of the material being supplied shall be limited to replacement of material.

SHELF LIFE, CLOSED CONTAINERS

36 months